

# machinebidder

**PRIVATE TREATY SALE - BODE Model SP/E 20,000kg Welding Manipulator. SEVERT Model S40.2-1HH 32,000kg Head & Tailstock Welding Manipulator (170710)**



On instructions received due to re-investment by a UK manufacturer

## **FOR SALE BY PRIVATE TREATY - Ex site, TYNE & WEAR, UK**

BODE Model SP/E 20,000kg Welding Manipulator. Maximum load capacity 20,000 kg. Total height 4.5 metres. Column size 8.83 x 4 x 2.5 metres. L Offset 2.8 metres. Power 30kW. Total Weight 59,000 kg. Year of Manufacture 2009

SEVERT Model S40.2-1HH 32,000kg Head & Tailstock Welding Positioner. Load capacity per unit 16000 kg. Total load capacity 32,000kg. Torque per clamp plate 65,000 Nm. Torque total 13,000 Nm. Stroke speed 1300/2100mm/min. Travel height 2400mm. Weight of unit 1 13,000kg. Weight of unit 2 13,500 kg. Total weight 26,500kgs. This Positioner includes 13 metres of floor mounted rails to accommodate the tailstock travel. Year of Manufacture 2011

All agreed prices will be subject to a 15% Buyers Premium

<b>Lot no.</b>	<b>Description</b>
1	 <p><b>BODE Model SP/E 20,000kg Capacity Welding Manipulator. Year 2009</b></p> <p>Max Load Capacity 20,000kg. Travel height 4.5m. Column size 8.83 m x 4.00 m x 2.50m. L offset 2.8m. Power 30kw. Total Weight 59000kg. Serial No M40769. Year of Manufacture 2009.</p>
2	 <p><b>SEVERT Model ZSB-S40.21hh 32,000kg Head and Tailstock Welding Positioner. Year 2011</b></p> <p>Type S40.2-1HH. Load Capacity per Unit 1600kg. Load capacity Total 32000kg. Torque per Clamp Plate 65000Nm. Torque Total 13000Nm. Stroke Speed 1300/2100mm/min. Travel height 2400mm. Weight Unit 1 13000kg. Weight Unit 2 13500kg. Total Weight 26500kg. Electrical supply 3phase /400VAC/50Hz/32A. Machine Serial No. 16885.1/1. Year of Manufacture: 2011</p>