

machinebidder

SHORT NOTICE ONLINE AUCTION SALE - ON
BEHALF OF VARIOUS VENDORS (170723)

(Ends: 26 Jun 2024)

SHORT NOTICE ONLINE AUCTION SALE - ON BEHALF OF VARIOUS VENDORS (170723)

DOOSAN Puma MX 2000ST CNC Lathe with Milling Spindle. Sub Spindle. Imeca Multifeed Barfeed. Fanuc 18i-TB Control. Year 2005

CITIZEN B12 Sliding Head CNC Lathe with IMECA Mini Boss 325CNC Barfeed. Year 1995

CITIZEN B12 Sliding Head CNC Lathe with IMECA Mini Boss 325CNC Barfeed. Year 1997


BRIDGEPORT VMC1000/22 Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1997

BRIDGEPORT VMC760 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1995

BRIDGEPORT VMC600 Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC530 Control. Year 2003

DECKEL Maho 60T Vertical Machining Centre with Heidenhain iTNC530 Control. Year 2003

Buyers Premium 18%

| Lot no. | Description |
|---------|---|
| 1 |  <p>DOOSAN Puma MX 2000ST CNC Lathe with Milling Spindle. Sub Spindle. Imeca Multifeed Barfeed. Fanuc 18i-TB Control. Year 2005</p> <p>Max. turning diameter with upper turret 550 mm. Max. turning diameter with lower turret 315 mm. Max. turning length 1020 mm. Max. bar capacity 65 mm. Main spindle power 22kW. Spindle speeds 5000 rpm. C Axis. Milling spindle power 18.5 kW. Milling speeds to 12,000rpm. Milling spindle taper Capto C6. B axis 240°. Auto toolchanger 40 positions. Sub spindle power 22kW. Spindle speeds 5000 rpm. C.Axis. Lower turret BMT65P. 12 station all driven positions. Max 4000 rpm. Machine complete with Swarf Conveyor. Nederman OMF1000 Oil Mist Filter. IMECA KI 80 Multifeed Barfeed. Toolsetter. Fanuc 18i-TB Control. Static & driven tooling package.</p> <p>Machine dimensions L x W 4000mm (inc.barfeed & swarf conveyor 6080mm) x 2350mm x 2600mm. Approximate weight 12,500 kg.</p> |

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Lot
no.

Description

2



CITIZEN B12 Sliding Head CNC Lathe with IMECA Mini Boss 325CNC Barfeed. Year 1995

Maximum machining dia. 12mm. Maximum machining length 135mm. Maximum drilled hole dia. 6mm. Maximum dia. for tapping M6. Spindle thro' hole dia. 14mm. Spindle speeds 100 – 12,000 rpm. Spindle collet chuck FC096-M. Guide bushing WFG541-M. Drill chuck AR11 & ER11. No. of mountable tools – Byte 5 Drilling 3. Tool size Byte 10mm x 10mm x 120mm. Sleeve 20mm dia. Rapid feedrate X&Y 21m/min. Z 15m/min. Least input increment X/Y/Z 0.001mm. Bar length 2500mm. Centre height of bar 1000mm. Motor rating – Spindle drive 1.5/2.2kW (15 minutes rated). X/Y/Z axis feed motors 0.3kW. Chuck opening/closing control motor & separator control motor 0.2kW. Coolant motor 0.18kW. Lubrication motor 0.002kW. Input power capacity 4Kva. Year 1995. Machine complete with IMECA Mini Boss 325CNC Barfeed (1995)

Machine dimensions L x W x H 1840mm (with swarf conveyor 2900mm) x 770mm x 1540mm. Approximate weight 900kg. Bar Feed dimensions L x W x H 4000mm x 600mm x 1250mm. Approximate weight 850kg

3



CITIZEN B12 Sliding Head CNC Lathe with IMECA Mini Boss 325CNC Barfeed. Year 1997

Maximum machining dia. 12mm. Maximum machining length 135mm. Maximum drilled hole dia. 6mm. Maximum dia. for tapping M6. Spindle thro' hole dia. 14mm. Spindle speeds 100 – 12,000 rpm. Spindle collet chuck FC096-M. Guide bushing WFG541-M. Drill chuck AR11 & ER11. No. of mountable tools – Byte 5 Drilling 3. Tool size Byte 10mm x 10mm x 120mm. Sleeve 20mm dia. Rapid feedrate X&Y 21m/min. Z 15m/min. Least input increment X/Y/Z 0.001mm. Bar length 2500mm. Centre height of bar 1000mm. Motor rating – Spindle drive 1.5/2.2kW (15 minutes rated). X/Y/Z axis feed motors 0.3kW. Chuck opening/closing control motor & separator control motor 0.2kW. Coolant motor 0.18kW. Lubrication motor 0.002kW. Input power capacity 4Kva. Year 1997. Machine complete with IMECA Mini Boss 325CNC Barfeed (1997)

Machine dimensions L x W x H 1840mm (with swarf conveyor 2900mm) x 770mm x 1540mm. Approximate weight 900kg. Bar Feed dimensions L x W x H 4000mm x 600mm x 1250mm. Approximate weight 850kg

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4



BRIDGEPORT VMC1000/22 Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1997

Table size 1150mm x 490mm. Table loading 900kg. X/Y/Z travels 1020mm/510mm/500mm. Spindle taper BT40. Spindle speeds to 6,000 rpm. Spindle power 11kW. ATC 22 Tools. Rapid Feed Rates X/Y 42m/min. Z 25m/min. Tool change tool to tool 5.2 seconds. Max weight of each tool 6 kg. Max tool length 250mm. Max tool dia. with adjacent empty pocket. 130mm. Complete with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1996.

Machine dimensions L x W x H 2830mm x 2160mm x 2595mm.
Approximate weight 3600 kg.

5



BRIDGEPORT VMC760 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1995

Table size 1000mm x 490mm. X/Y/Z travels 800mm/510mm/500mm . Spindle taper BT40. Spindle Speeds 40 – 6000 rpm. Spindle power 11kW. 22 ATC. Swarf conveyor. Heidenhain TNC 370.

Machine dimensions L x W x H 3175mm x 2505mm x 2585mm.
Approximate weight 3600 kg

6



BRIDGEPORT VMC600 Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC530 Control. Year 2003

Table size 840mm x 420mm. X/Y/Z travels 600mm/410mm/520mm. Spindle taper BT40. Spindle Speeds 40 – 8000 rpm. Spindle power 11 kW. Rapids X/Y Axes 40m/min. Z Axis 20m/min. 22 ATC. Swarf conveyor. 4th Axis Attachment. Heidenhain TNC 530 Control. Year 2003.

Machine dimensions L x W x H 2000mm x 2020mm x 2530mm.
Approximate weight 2600 kg

7



DECKEL Maho 60T Vertical Machining Centre with Heidenhain iTNC530 Control. Year 2003

Table dimensions 1000mm x 600mm. Table loading 350 kg. T Slots No.8 @ 63mm centres. X/Y/Z travels 630mm/560mm/560mm. Feedrates X/Y/Z 20-10,000 mm/min. Rapids X&Y 18m/min. Z 17m/min. Spindle Taper SK40. Auto toolchanger 25 positions. Spindle speeds 20-12,000 rpm. Spindle power 10/15kW. Coolant Tank/ Pump. Heidenhain iTNC530 Control.

Machine dimensions L x W x H 2880mm x 3490mm x 2220mm.
Approximate weight 7,000kg
