

Table 2-4 Clamp and Injection Unit Weights - Q/QL2350 Models

		Q2350 kg (lb)	QL2350 kg (lb)
Stationary Platen + Clamp Base		64 000 (140 800)	68 000 (149 600)
Moving Platen		45 000 (99 000)	45 000 (99 000)
Total Clamp² Unit Weight		109 000 (239 800)	113 000 (248 600)
Injection Unit	Injection Unit Weight kg (lb)	Total Machine Weight kg (lb)	Total Machine Weight kg (lb)
RS135	18 000 (39 600)	127 000 (279 400)	131 000 (288 200)
RS155	21 000 (46 200)	130 000 (286 000)	134 000 (294 800)
RS170	29 000 (63 800)	138 000 (303 600)	142 000 (312 400)
RS185	32 000 (70 400)	141 000 (310 200)	145 000 (319 000)
RS200	37 000 (81 400)	146 000 (321 200)	150 000 (330 000)

[2] Clamp weight includes tiebars and other components installed after reassembly of platens.

Table 2-5 Clamp and Injection Unit Weights - Q/QL2700 Models

		Q2700 kg (lb)	QL2700 kg (lb)
Stationary Platen + Clamp Base		64 000 (140 800)	68 000 (149 600)
Moving Platen		55 000 (121 000)	55 000 (121 000)
Total Clamp³ Unit Weight		132 000 (290 400)	136 000 (299 200)
Injection Unit	Injection Unit Weight kg (lb)	Total Machine Weight kg (lb)	Total Machine Weight kg (lb)
RS135	18 000 (39 600)	150 000 (330 000)	154 000 (338 800)
RS155	21 000 (46 200)	153 000 (336 600)	157 000 (345 400)
RS170	29 000 (63 800)	161 000 (354 200)	165 000 (363 000)
RS185	32 000 (70 400)	164 000 (360 800)	168 000 (369 600)
RS200	37 000 (81 400)	169 000 (371 800)	173 000 (380 600)
RS235	40 000 (88 000)	172 000 (378 400)	176 000 (387 200)

[3] Clamp weight includes tiebars and other components installed after reassembly of platens.